



# Jewellery Injection Wax

## Physical Properties

	Viscosity**	Injection Temperature	Softening Point	Ash Content	Penetration*	Shrinkage	Specific Gravity
<b>Plast-O-Wax</b>	300-320cps	68-71°C	20.2°C	<0.001%	3-15dmm	<1.0	0.8555
<b>SuperCera Red</b>	130-150cps	72-82°C		<0.03%	1-3dmm	<1.0	
<b>SuperCera Aqua</b>	130-150cps	59-65°C		<0.03%	3-6dmm	<1.0	
<b>SuperCera Gold</b>	145-165cps	69-74°C		<0.03%	1-2dmm	<1.0	
<b>SuperCera Green</b>	150-170cps	71-78°C		<0.03%	2-5dmm	<1.0	
<b>SuperCera Orange</b>	280-300cps	60-68°C		<0.03%	3-5dmm	<1.0	

\* Penetration is a measure of how hard or soft a wax is.

\*\* Guide to Viscosity

